## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Kiyoshi SEIZU

Serial No.: 09/705,750

Group Art Unit: Zidia T. Pittman

Filed: November 6, 2000

Examiner: 1725

# 7/B 1914or

For:

BENT WORK AND BENDING METHOD AND BENDING DEVICE USED

THEREFOR

## **AMENDMENT**

Commissioner for Patents Washington, D.C. 20231

Date: October 7, 2002

Sir:

BI

In response to the Office Action dated July 5, 2002, please amend the above-PECEIVED identified application as set forth below:

OCT 0 8 2002

IN THE CLAIMS:

TC 1700

Amend the claims as follows:

1. (Twice Amended) A bent work used as a bearing-receiving unit for construction machinery and manufactured by a method comprising the steps of:

preparing a belt-shaped thick steel material having an L-shaped cross-section and having two elongated sides and two ends; and

forming a cylinder by bending the belt shaped thick steel material so that the ends of the belt-shaped thick steel material abut each other.